



Black Collar Arms Piglet TD Chassis Assembly Tips

- Follow receiver/trigger manufacturer(s) instructions for assembling receiver and installing trigger into receiver. **HOWEVER!**...Do not use rear trigger pin. Leave rear trigger pin hole empty.
- With safety bar in “safe” position, lower receiver and trigger assembly into Piglet Chassis.
- Thread included action screw (**do not use factory Ruger screw!**) into receiver via front bottom hole in chassis, but do not tighten yet.
- Line up rear trigger pin holes in receiver and trigger with rear side screw holes in chassis and thread in the included rear screws. Tighten to 15 inch pounds.
- Tighten action screw to 25 inch pounds.
- Install barrel on handguard and tighten included barrel screw (**do not use factory Ruger screw!**) to 25 inch pounds. There is typically some adjustability between barrel and barrel latch block if you want to adjust fit between Chassis and Handguard (i.e. spacing and alignment).
- Follow grip manufacturer instructions for installation of any AR-compatible grip.



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